

P_K_.0805.2ST._ Platinum thin film RTD For the automatic assembling on PCBs

| Benefits & Characteris | stics | Product image | |
|---|---|---|---|
| Excellent long-term stab Low self-heating Automatic assembly in la Illustration¹⁾ | ility and thermal cycling arge-volume applications | | |
| IIIUStration" | | | |
| | T S | G | |
| Dimensions | | | |
| Dimensions in mm | L | W | н |
| | 2.0 ± 0.15 | 1.25 ± 0.15 | 0.5 ±0.1 |
| Land pattern in mm | Z | G | Х |
| | 2.70 | 1.10 | 1.40 |
| Technical Data | | | |
| Electrical Specifications | | | |
| Temperature range | | -50 °C to +150 °C (see ger | neral notes 1.1) |
| Nominal resistance | | 100 Ω at 0 °C, 500 Ω at 0 | |
| Characteristic | | IEC 60751 | |
| Tolerance class (dependent o | n temperature range) | | IST AG reference |
| | | IEC 60751 F0.15 | А |
| | | IEC 60751 F0.3 | В |
| | | IEC 60751 F0.6 | С |
| Temperature coefficient | | 3850 ppm/K | |
| Temperature dependence of | resistivity | according to IEC 60751: | |
| | | -50 °C to 0 °C $R(T) = R_0 x (0)$ 0 to +150 °C $R(T) = R_0 x (0)$ | 1+AxT + BxT ² + Cx[T-100] x T ³ 1+AxT + BxT ²) |
| | | A = $3.9083 \times 10^{-3} \times ^{\circ}C^{-1}$ B= $-5.775 \times 10^{-7} \times ^{\circ}C^{-2}$ C = $-4.183 \times 10^{-12} \times ^{\circ}C^{-4}$ R ₀ = resistance value in Ω at T = temperature in accorda | t 0°C |

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General Specifications

| Pads (soldering connection) | Soft-Termination galvanic tin plated with nickel barrier layer | | |
|---|---|----------|---------|
| Soldering (according to J-STD-002E) see general notes 1.3 | Solderability: Test A and A1 Resistance to soldering heat: Test A and A1 | | |
| Measuring current | Pt 100 | Pt 500 | Pt 1000 |
| (Self-heating has to be considered) | 1 mA | 0.5 mA | 0.3 mA |
| Long-term stability: | < 0.04 % at 1000 h at 130 °C | | |
| Taping & Packaging | EIA-481 (for dimensions see general notes 1.2) | | |
| Storage Property | 12 months (original packaging and dry conditions) | | |
| REACH + RoHs Compliance | Yes | | |
| Special | Use in dry environm | ent only | |

General notes

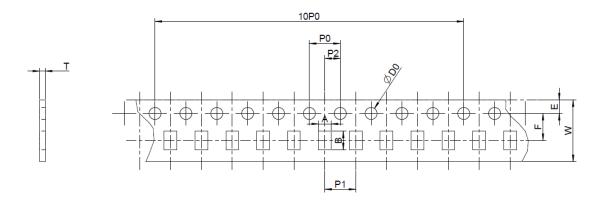
1.1 The thermal coefficient of expansion of the circuit board has to be considered

1.2. IEC60751 tolerances (F0.15, F0.3 and F0.6) are classified by one temperature measurement. Temperature coefficient of SMD sensor is random sample determined in the measuring bath while the sensors were face-up soldered on a PCB board.

Accuracy, self-heating and response time might vary depending on the mounting method (e.g. face-down soldering or wire bonding), and the measuring conditions.

Furthermore, thermal expansion coefficient of the PCB must be considered within the operation temperature range, since it influences the accuracy level.

1.3 Taping and Packaging:



| Item | Α | в | w | E | F | PO | P1 | P2 | DO | т | 10P0 |
|-----------|-------|-------|------|-------|-------|------|------|-------|-------|-------|------|
| Dimension | 1.65 | 2.4 | 8.0 | 1.75 | 3.5 | 4.0 | 4.0 | 2.0 | 1.55 | 0.75 | 40.0 |
| min. Tol. | -0.05 | -0.05 | -0.1 | -0.05 | -0.05 | -0.1 | -0.1 | -0.05 | -0.05 | -0.03 | -0.1 |
| max. Tol. | 0.05 | 0.05 | 0.1 | 0.05 | 0.05 | 0.1 | 0.1 | 0.05 | 0.05 | 0.03 | 0.1 |

Dimensions in mm.

Packaging unit in tape and reel, special variants, small quantities or other packaging unit are available on request.



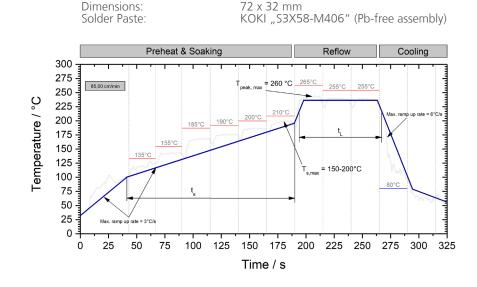
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1.4 Soldering and Reflow profile

For soldering IST AG recommends lead-free solder paste (Material: SnAgCu 96.5/3.0/0.5) and a temperature characteristic (reflow profile) for reflow soldering according to JEDEC J-STD-002E. The solderability was tested with following assembly conditions:

PCB Material: PCB thickness: FR4 (PCB Layer: 2)

1.6 mm



| Profile parameter | Temperature range / °C | Heating rate / °C / s | Time / s |
|-------------------|-------------------------------------|-----------------------|--|
| Ramp to preheat | RT to 150 | 1.9 - 3 | |
| Preaheat /Soak | $T_{s,min} = 100, T_{s,max} = 200$ | 1.9 - 3 | $t_{s, min} = 60, t_{s, max} = 160$ |
| Ramp to Peak | 180 - 255 | 0.6 | |
| Reflow | 250 ± 5 , $T_{peak, max} = 260$ | | 60 to 120, t _{peak, max} = 30 |
| Cooling | 255 - RT | 1.6 - 3 | |

1.5 Important notes:

- The solder or additional fluxes should be halogen-free, mild, and non-activated.
- After soldering, a thorough cleaning with pH-neutral defluxing material is recommended.
- The profile has a significant impact on the solder joint performance, i.e. solderability, wettability and strength.
- The soak profile and all other data serve as a guideline and cannot be regarded as binding statements or guaranteed values. They serve as a starting point for process development. Specifically, a high mix of components or large board sizes might require the development of a different soldering profile.
- Long-term stability in the application and chemical resistance need to be approved by the customer.
- The customer must test and approve the suitability of IST AG sensors in the customer's application.



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| Order | Information |
|-------|-------------|
| oraci | mornation |

| Description | Tolerance class | Packaging type | Order number |
|---|----------------------------|---|--------------|
| Other tolerances, values of resistance | e are available on request | | |
| | | | |
| Nominal resistance: 100 Ω at 0 °C | | | |
| P0K1.0805.2ST.A.S | IEC 60751 F0.15 (A) | taped only (sensor side up), no reel | 156779 |
| P0K1.0805.2ST.A | IEC 60751 F0.15 (A) | packed in bags | 150043 |
| P0K1.0805.2ST.A.S | IEC 60751 F0.15 (A) | taped on reel (sensor side up) | 150034 |
| P0K1.0805.2ST.A.S | IEC 60751 F0.15 (A) | taped on reel (sensor side down) | 150044 |
| POK1.0805.2ST.B | IEC 60751 F0.3 (B) | packed in bags | 152441 |
| POK1.0805.2ST.B.S | IEC 60751 F0.3 (B) | taped on reel (sensor side up) | 150035 |
| P0K1.0805.2ST.B.S | IEC 60751 F0.3 (B) | taped on reel (sensor side down) | 152446 |
| P0K1.0805.2ST.C | IEC 60751 F0.6 (C) | packed in bags | 152445 |
| P0K1.0805.2ST.C.S | IEC 60751 F0.6 (C) | taped on reel (sensor side up) | 150036 |
| P0K1.0805.2ST.C.S | IEC 60751 F0.6 (C) | taped on reel (sensor side down) | 102022 |
| | | | |
| Nominal resistance: 500 Ω at 0 °C | | | |
| P0K5.0805.2ST.A.S | IEC 60751 F0.15 (A) | taped only (sensor side up), no reel | 156780 |
| P0K5.0805.2ST.A | IEC 60751 F0.15 (A) | packed in bags | 150045 |
| P0K5.0805.2ST.A.S | IEC 60751 F0.15 (A) | taped on reel (sensor side up) | 150040 |
| P0K5.0805.2ST.A.S | IEC 60751 F0.15 (A) | taped on reel (sensor side down) | 150048 |
| P0K5.0805.2ST.B | IEC 60751 F0.3 (B) | packed in bags | 150046 |
| POK5.0805.2ST.B.S | IEC 60751 F0.3 (B) | taped on reel (sensor side up) | 150041 |
| P0K5.0805.2ST.B.S | IEC 60751 F0.3 (B) | taped on reel (sensor side down) | 150049 |
| P0K5.0805.2ST.C | IEC 60751 F0.6 (C) | packed in bags | 150047 |
| P0K5.0805.2ST.C.S | IEC 60751 F0.6 (C) | taped on reel (sensor side up) | 150042 |
| P0K5.0805.2ST.C.S | IEC 60751 F0.6 (C) | taped on reel (sensor side down) | 150050 |
| | | | |
| Nominal resistance: 1000 Ω at 0 °C | | | |
| P1K0.0805.2ST.A.S | IEC 60751 F0.15 (A) | taped only (sensor side up), no reel | 156781 |
| P1K0.0805.2ST.A | IEC 60751 F0.15 (A) | packed in bags | 150028 |
| P1K0.0805.2ST.A.S | IEC 60751 F0.15 (A) | taped on reel (sensor side up) | 150037 |
| P1K0.0805.2ST.A.S | IEC 60751 F0.15 (A) | taped on reel (sensor side down) | 150029 |
| P1K0.0805.2ST.B | IEC 60751 F0.3 (B) | packed in bags | 101865 |
| P1K0.0805.2ST.B.S | IEC 60751 F0.3 (B) | taped on reel (sensor side up) | 150038 |
| P1K0.0805.2ST.B.S | IEC 60751 F0.3 (B) | taped on reel (sensor side down) | 102023 |
| P1K0.0805.2ST.B.S | IEC 60751 F0.3 (B) | taped only, sensor side up (not on reel) | 150078 |
| P1K0.0805.2ST.C | IEC 60751 F0.6 (C) | packed in bags | 102020 |
| P1K0.0805.2ST.C.S | IEC 60751 F0.6 (C) | taped on reel (sensor side up) | 150039 |
| P1K0.0805.2ST.C.S | IEC 60751 F0.6 (C) | taped on reel (sensor side down) | 102024 |



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